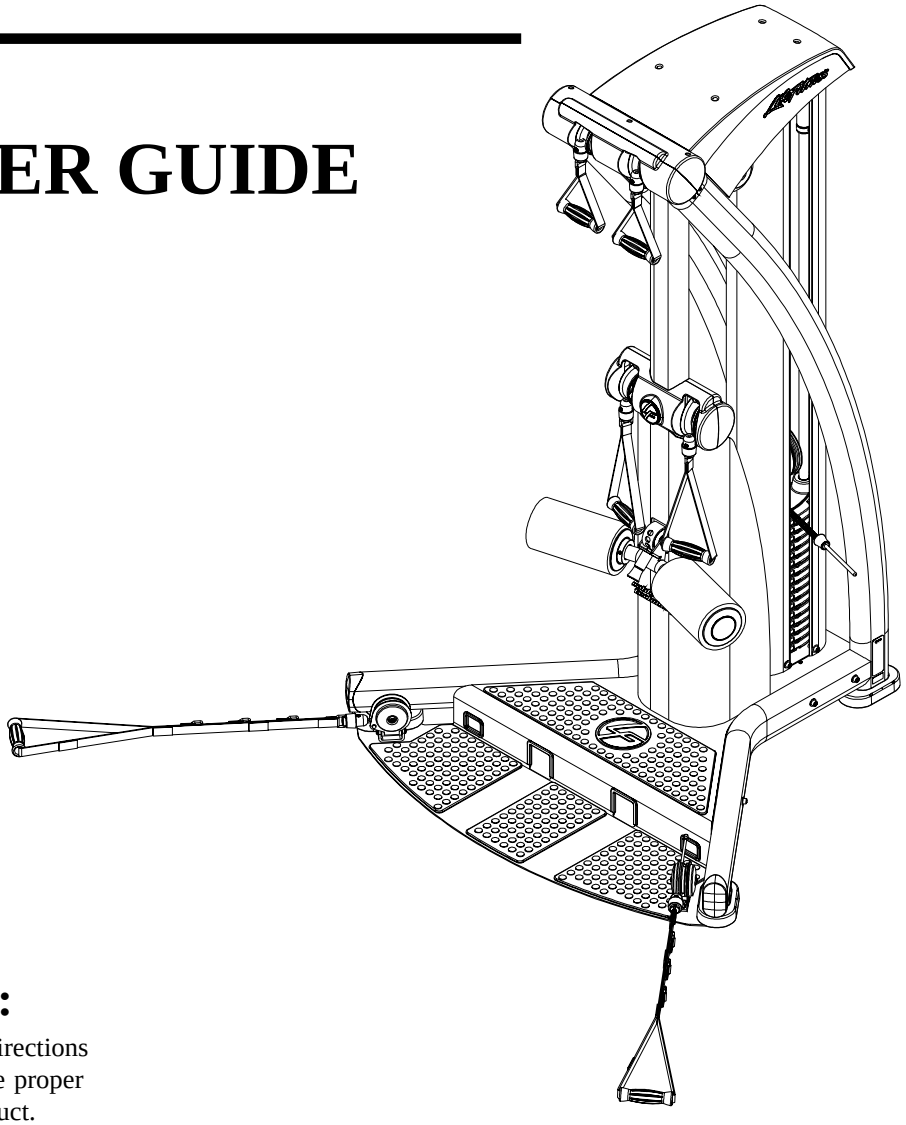
FIT 1.0 CM
GYM SYSTEM

USER GUIDE



WARNING:

Read and follow all directions for each step to insure proper assembly of this product.

CLASS -S
PART # 7946001 REV. A
VERSION: FSFCM1-0102-001
DATE: 06-13-05

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IMPORTANT SAFETY INFORMATION

THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE RISK FOLLOW THESE RULES**!**

1. Before using, read all the warnings and instructions on the use of this machine including the wall chart and instructional DVD. Use only for intended exercise. **DO NOT** modify the machine.

2. Obtain a medical exam before beginning any exercise program.

3. Keep body and clothing free of all moving objects.

4. Inspect the machine before use. **DO NOT** use it if it appears damaged. **DO NOT** attempt to fix a broken or jammed machine. Notify your authorized Life Fitness dealer before use and have repairs made by an authorized service technician.

5. Be certain that weight pin is completely inserted. Use only the pin provided by the manufacturer. If unsure, call your authorized Life Fitness dealer.

6. Never pin the weights or prop plate into an elevated position. **DO NOT** use the machine if found in this condition. **DO NOT** attempt to fix. Notify your authorized Life Fitness dealer.

7. Inspect cables and their connections before using machine. Pay particular attention to the cable ends. **DO NOT** attempt to fix. Notify your authorized Life Fitness dealer before use and have repairs made by an authorized service technician.

8. Make sure all spring loaded pull pins are fully engaged in the adjustment position before use.

9. Children and pets must not be allowed near this machine. Supervise teenagers.

Please note:

* Thank you for purchasing the Life Fitness Fit 1.0 CM Gym System. Please read these instructions thoroughly and keep them for future reference. This product must be assembled on a flat, level surface to assure its proper function.

* DO NOT securely tighten any frame connections until the entire frame has been assembled, unless otherwise stated.

NOTE: In a continual effort to improve our products, specifications are subject to change

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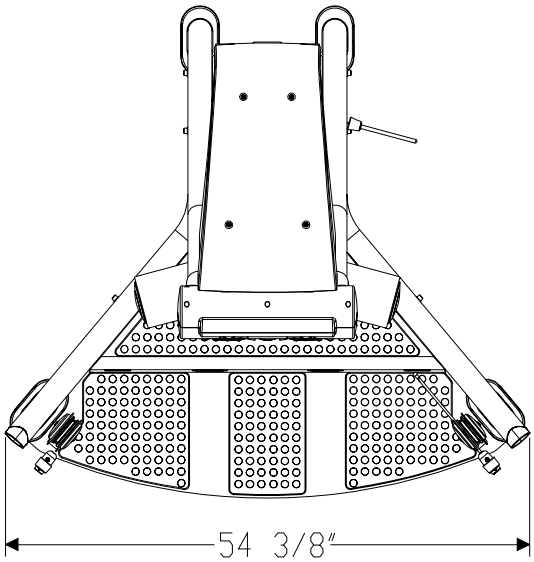
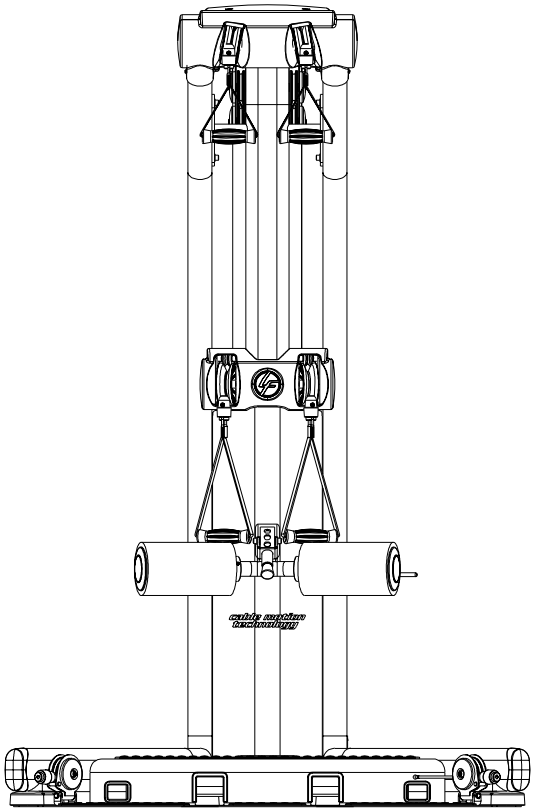
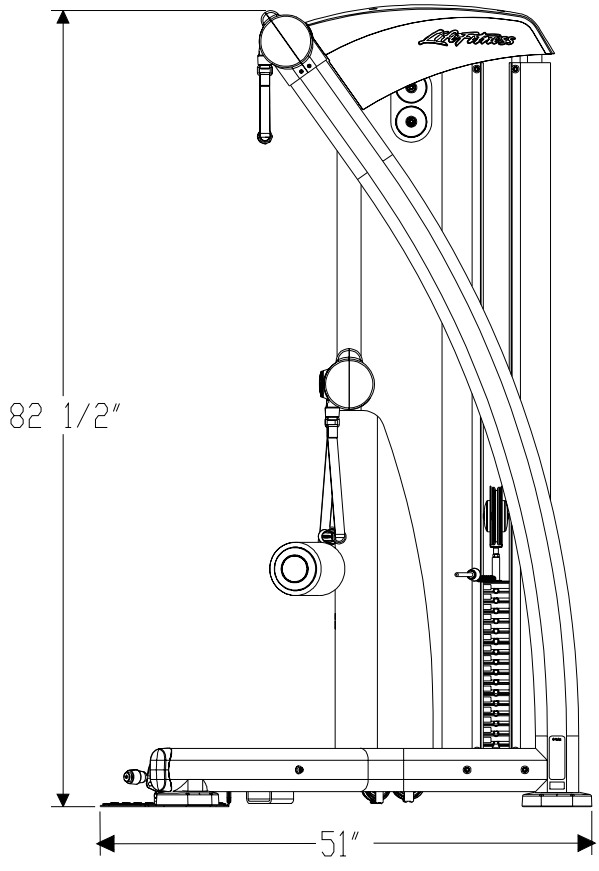
GYM DIMENSIONS





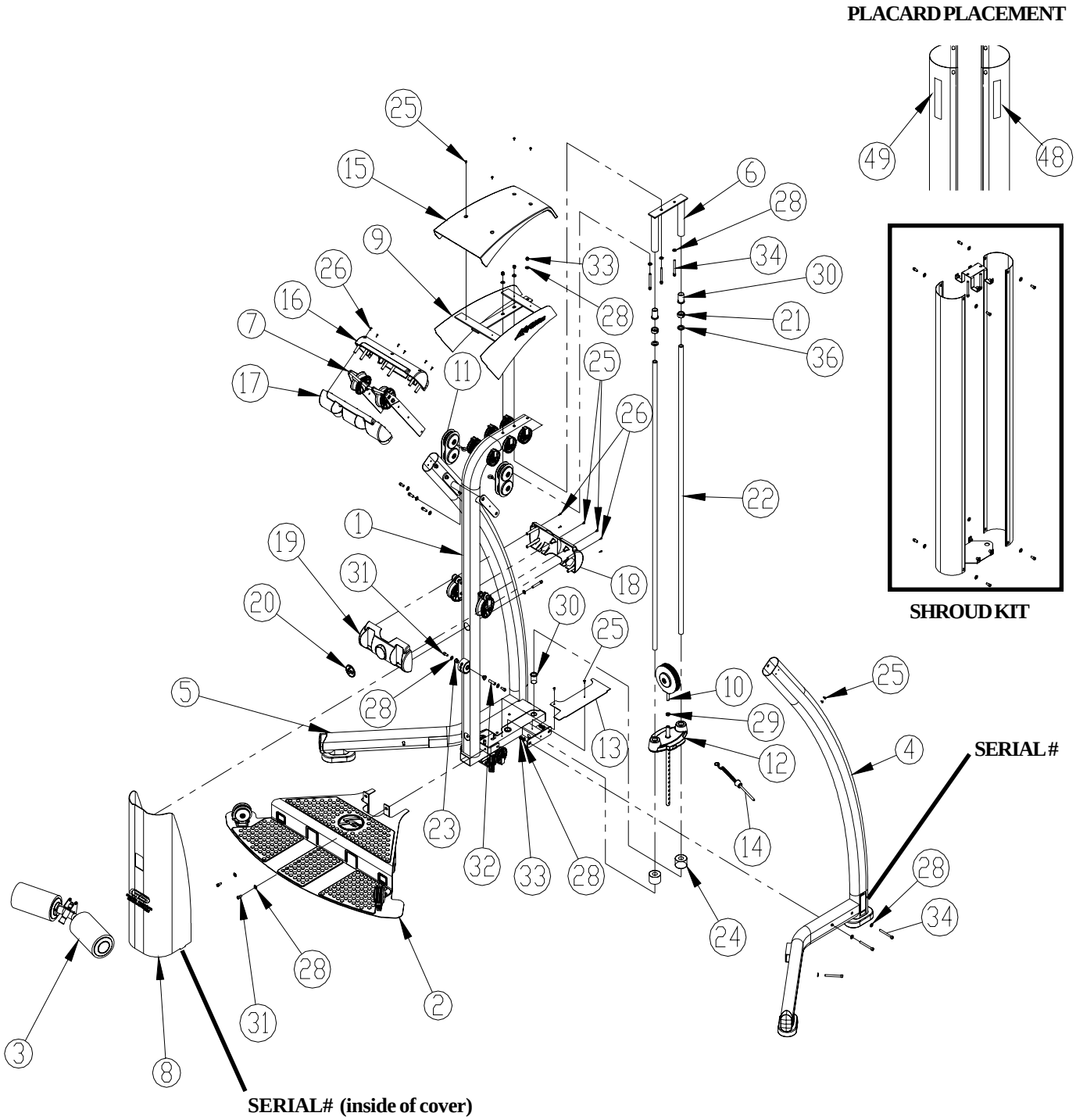


COMPONENTS LIST

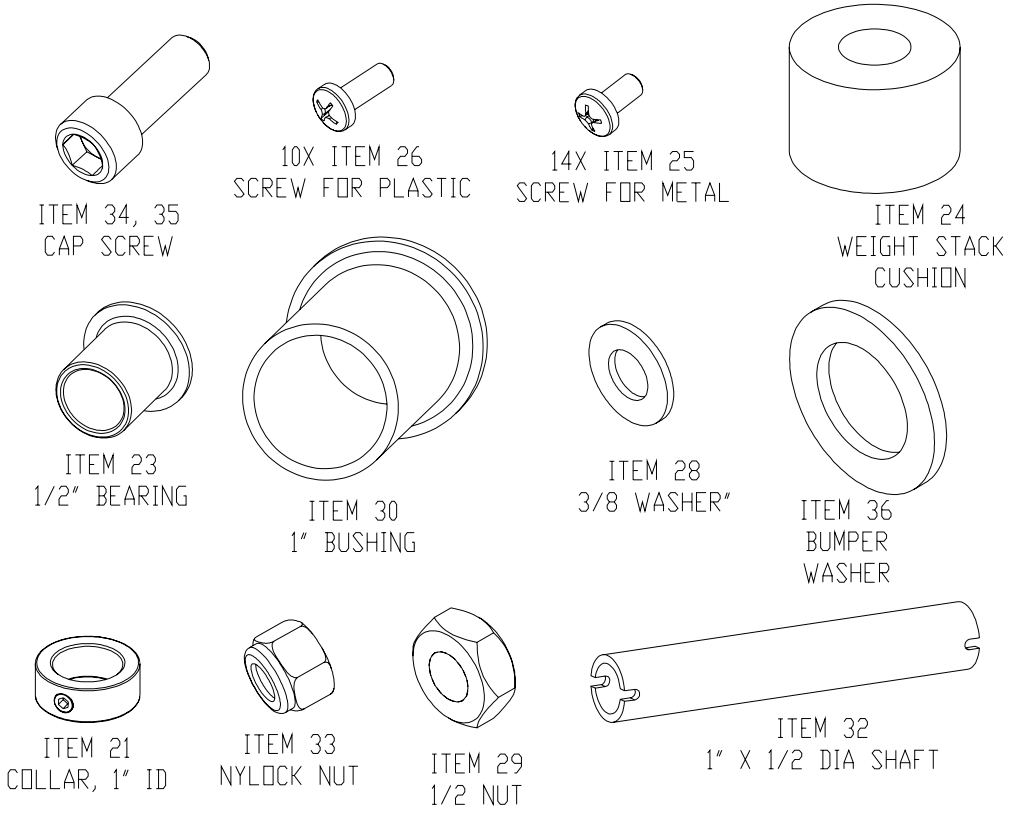
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	LEA7728202	PTD ASSY, FRONT UPRIGHT
2	1	LEA7701602	PTD ASSY, BASE PLATFORM
3	1	LEA7729802	PTD ASSY, ROLLER PAD ADJ.
4	1	LEA7701702	PTD ASSY, LEFT UPRIGHT
5	1	LEA7701802	PTD ASSY, RIGHT UPRIGHT
6	1	LEA7611702	WLDMT, GUIDE ROD
7	1	LEA7746102	PTD ASSY, TOP PULLEYS
8	1	LEA7945902	PTD ASSY, FRONT SHROUD
9	1	LEA7761602	PTD ASSY, TOP SHROUD
10	1	LEA7762402	PTD ASSY, HEAD PLATE PULLEY
11	2	LEA7754502	PTD ASSY, FLOATING PULLEYS
12	1	LEA7952301	PTD ASSY, HEAD PLATE 20" GRAY
13	2	LEA7682002	PLATE, REAR BOTTOM
14	1	LEA7622001	ASSY, SELECTOR PIN
15	1	LEA7755301	COVER TOP
16	1	LEA7755401	COVER TOP BACK
17	1	LEA7755501	COVER TOP FRONT
18	1	LEA7755601	COVER MID BACK
19	1	LEA7755701	COVER MID FRONT
20	1	LEAAK58-00245-0000	MEDALLION;"BUG"; PUR
21	2	LEA3245501	COLLAR, 1" ID SHAFTALUM
22	2	LEA6920201	GUIDE ROD, 1" O.D. 10GA X 73
23	2	LEA6020602	BEARING, FLG 1/2 ID X 5/8 OD X 1/2
24	2	LEA7749701	CUSHION, WEIGHT STACK
25	14	LEA3223401	SCREW, 10-32 X 6 PHL PAN TT ST BZ
26	10	LEA3226003	SCREW, 6-20 X 8 PHL PAN PLT BZ
27	4	LEA3249205	.375 HXS SOC CS X 1.00
28	28	LEA3102514	WASHER, 3/8 SAE
29	1	LEA3102701	NUT, HEX
30	4	LEA3245401	BSHNG, GUIDE ROD 1 ID X 1-1/2
31	6	LEA3249203	.375 HXS SOC CS X .750
32	1	LEA7705402	SHAFT, .50 DIA SLOTTED X 1.67
33	7	LEA3102802	NUT, .375 - 16 NYLOCK
34	9	LEA3249214	.375 HXS SOC CS X 3.50
35	2	LEA3249211	.375 HXS SOC CS X 2.50
36	2	LEA7749801	BUMPER, HEAD PLATE
** 37	6	LEA7726601	CABLE CONNECT ENDS
38	2	LEA7745601	SHORT HANDLE
39	2	LEA7745701	LONG HANDLE
40	2	LEA7745501	ADJUSTABLE HANDLE
41	1	LEA7745801	FOOT STRAP
42	2	LEA7946001	GUIDE CABLE
43	1	LEA7745402	UPPER CABLE (SHORT)
44	2	LEA7745401	LOWER CABLE (LONG)
45	1	LEA7946001	USER GUIDE
46	15	LEA7951001	WEIGHT PLATE
47	2	LEA7749901	LABELS 1-26
48	1	LEA7959401	PLACARD, FIT 1.0 CM UPPER EXEC.
49	1	LEA7959501	PLACARD, FIT 1.0 CM LOWER EXEC.

**SEE PAGE 13, FIGURE 7 FOR ADDITIONAL PART NUMBERS

EXPLODED VIEW

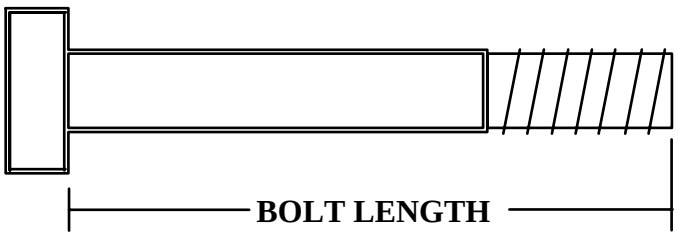


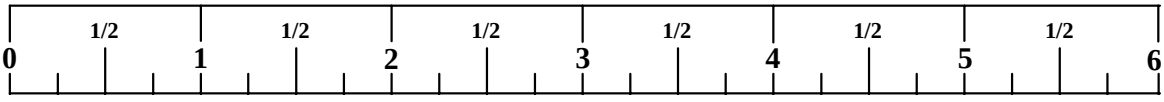
HARDWARE:



REQUIRED TOOLS:

* 9/16" wrench
* Ratchet and 9/16" socket
* Adjustable wrench
* Tape measure
* Two 5/16" Allen wrenches
* 4 mm Allen wrench
* 3/4 Wrench
* Phillups Screw Driver





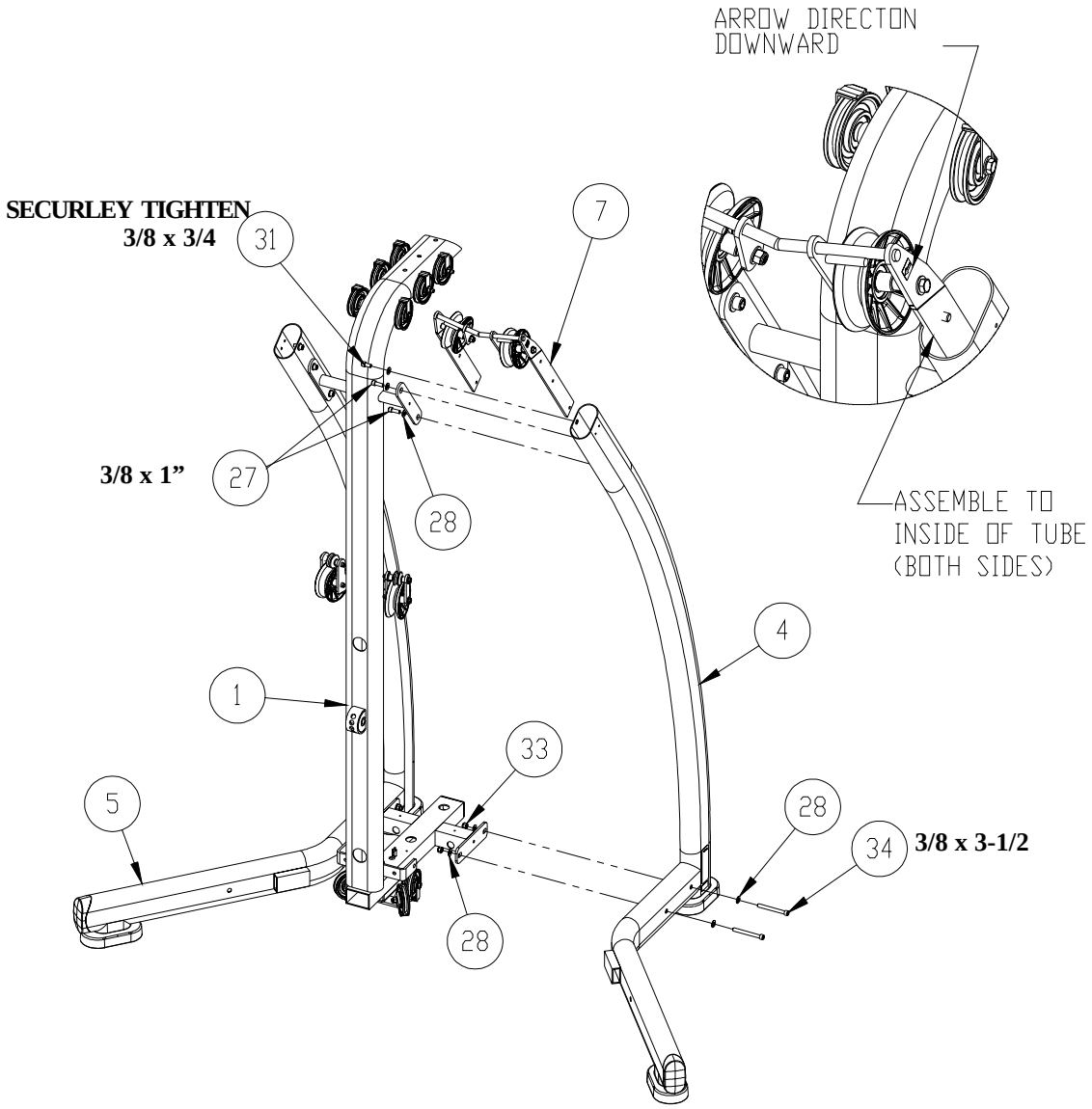


FIGURE 1

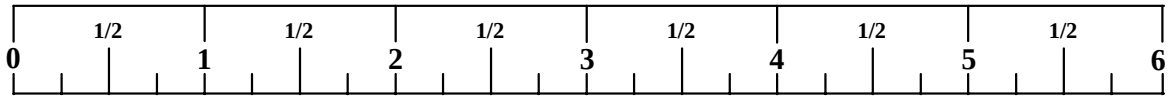
STEP 1:

- LOOSELY assemble bottom of the LEFT UPRIGHT (4) and RIGHT UPRIGHT (5) to FRONT UPRIGHT (1) using four 3/8 x 3-1/2 BOLTS (34), eight 3/8 WASHERS (28) and four 3/8 NUTS (33) and TOP PULLEYS (7)

- LOOSELY assemble the top of the LEFT UPRIGHT (4) and RIGHT UPRIGHT (5) to FRONT UPRIGHT (1) and TOP PULLEYS (7), using four 3/8 x 1” BOLTS (27) for bottom four holes, two 3/8 x 3/4 BOLTS (31) for top two holes and six 3/8 WASHERS (28) as illustrated in FIGURE 1.

- **SECURLEY TIGHTEN *ONLY* THE UPPER TWO 3/8 X 3/4” BOLTS**

NOTE:
THE TOP PULLEY WELDMENT ATTACHES TO THE INSIDE OF THE UPRIGHT SIDES AND THE ORIENTATION SHOULD BE SO THE ARROW POINTS FORWARD AS SHOWN



DO NOT TIGHTEN LOWER FRAME COMPONENTS UNTIL TOP COVERS ARE INSTALLED

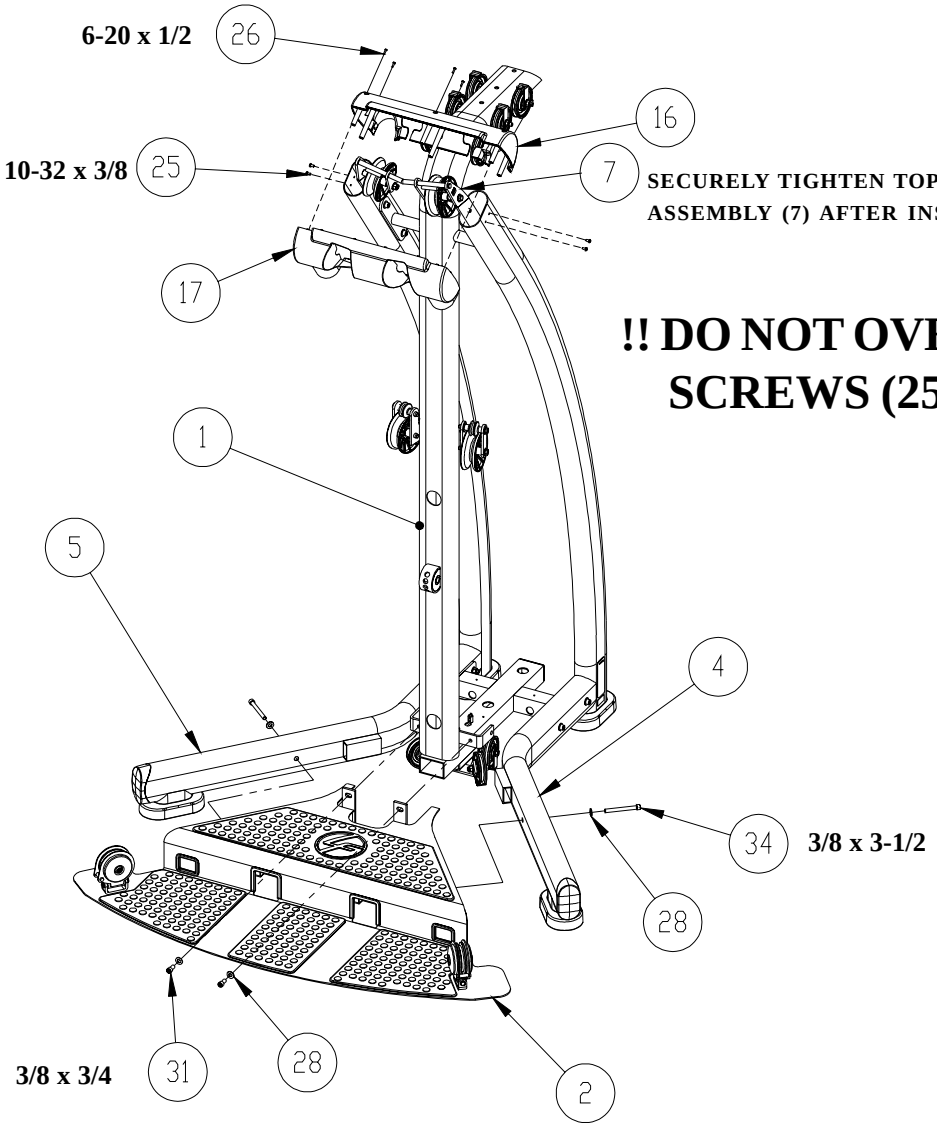
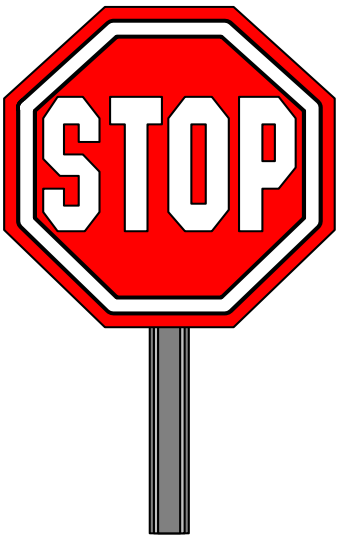


FIGURE 2

STEP 2:

- **LOOSELY** attach BASE PLATFORM (2) to front of FRONT UPRIGHT (1) using two 3/8 x 3/4" BOLTS (31), and two 3/8 WASHERS (28).
- **LOOSELY** attach the BASE PLATFORM (2) to the sides of UPRIGHTS (4) and (5) using two 3/8 x 3-1/2 BOLTS (34) and two 3/8 WASHERS (28)
- Assemble TOP BACK COVER (16) to UPRIGHT FRAMES using two METAL SCREWS (25)
- LOOSELY attach TOP FRONT (17) COVERS to UPRIGHT FRAME using two METAL SCREW (25)
- Then attach TOP FRONT COVER (17) to BACK TOP COVER (16) using six PLASTIC SCREWS (26)
- **ADJUST FRAME UNTIL IT IS ALIGNED AND THEN SECURELY TIGHTEN ALL FRAME CONNECTIONS AND PLASTIC SCREWS.**



BEFORE PROCEEDING TO STEP THREE, REFER TO SHROUD KIT ASSEMBLY INSTRUCTIONS. FRONT SHROUD AND BRACKETS WILL NEED TO BE INSTALLED AS PART OF STEP THREE

NOTE: REFER TO SHROUD KIT PRIOR TO STARTING STEP 3.
FRONT SHROUD AND BRACKETS MUST BE INSTALLED

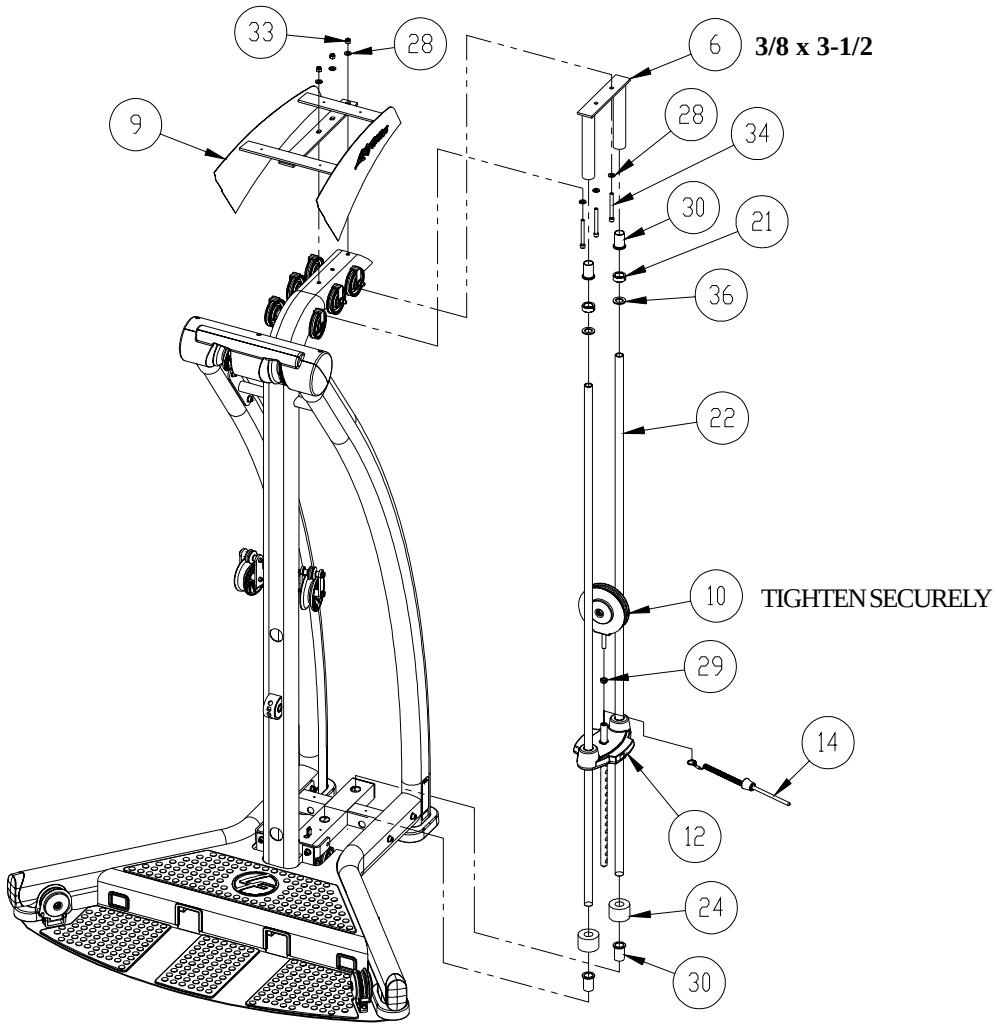


FIGURE 3

STEP 3:

- Insert two GUIDE ROD BUSHINGS (30) into bottom of FRONT UPRIGHT (1), slide one CUSHION (24) to bottom of each GUIDE ROD (22) and insert both GUIDE RODS (22) thru GUIDE ROD BUSHINGS (30) and holes located at bottom of FRONT UPRIGHT (1)

- **CAREFULLY** slide HEAD PLATE (12) over top of GUIDE RODS (22) followed by two HEAD PLATE BUMPERS (36), two COLLARS (21), two GUIDE ROD BUSHINGS (30) and position GUIDE ROD BRACKET (6) over top of GUIDE RODS (22)

- **CAREFULLY** slide guide rod assembly under top FRONT UPRIGHT (1) and place TOP SHROUD (9) over top of FRONT UPRIGHT (1) and assemble together using three 3/8 x 3-1/2 BOLTS (34), six 3/8 WASHERS (28) and three 3/8 NUTS (33).

- Slide ring of SELECTOR PIN (14) over stem of HEAD PLATE (12) screw HEX NUT (29) onto HEAD PULLEY (10) then screw HEAD PULLEY (10) into stem of HEAD PLATE (12).

- **SECURELY TIGHTEN ALL FRAME CONNECTIONS**

NOTE:
THREADED SHAFT OF HEAD PULLEY (10) SHOULD BE SCREWED INTO THE STEM APPROXIMATLY 1" AND HEX NUT SHOULD BE TIGHTENED SECURELY

NOTE: <u>SHROUDS HAVE BEEN REMOVED FOR ILLUSTRATIONAL PURPOSES ONLY</u>

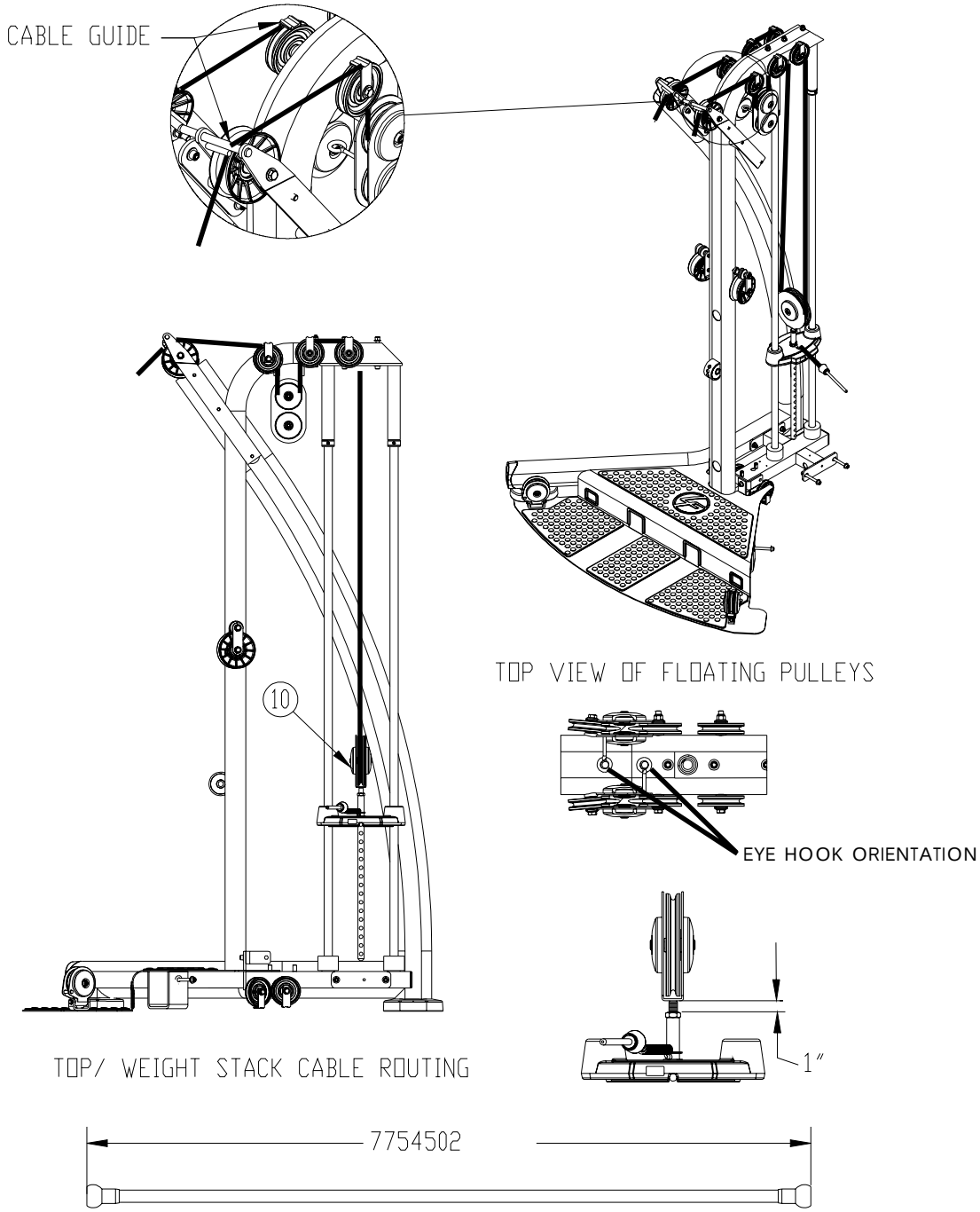


FIGURE 4

MUST DISASSEMBLE ONE END OF CABLE AND REASSEMBLE AFTER ROUTING (SEE FIG 7 PAGE 14)

STEP 4

- **<u>NOTE:</u> IF THE 50# ADD ON KIT WAS PURCHASED, USE THE CABLE FROM THAT KIT AND REFER TO KIT ASSEMBLY INSTRUCTION FOR HEAD PLATE ASSEMBLY**
- Dimension between bottom of PULLEY BRACKET and top of JAM NUT approximately 1 inch.
- Taking one end of UPPER (SHORT) CABLE 7745402 (43) insert thru top front pulley and follow routing illustration to HEAD PLATE PULLEY (10) and continue to other side ending at the other top front pulley.
- **CABLE MUST BE INSERTED BETWEEN PULLEY AND CABLE RETAINING CLIPS AND MOVE FREELY**

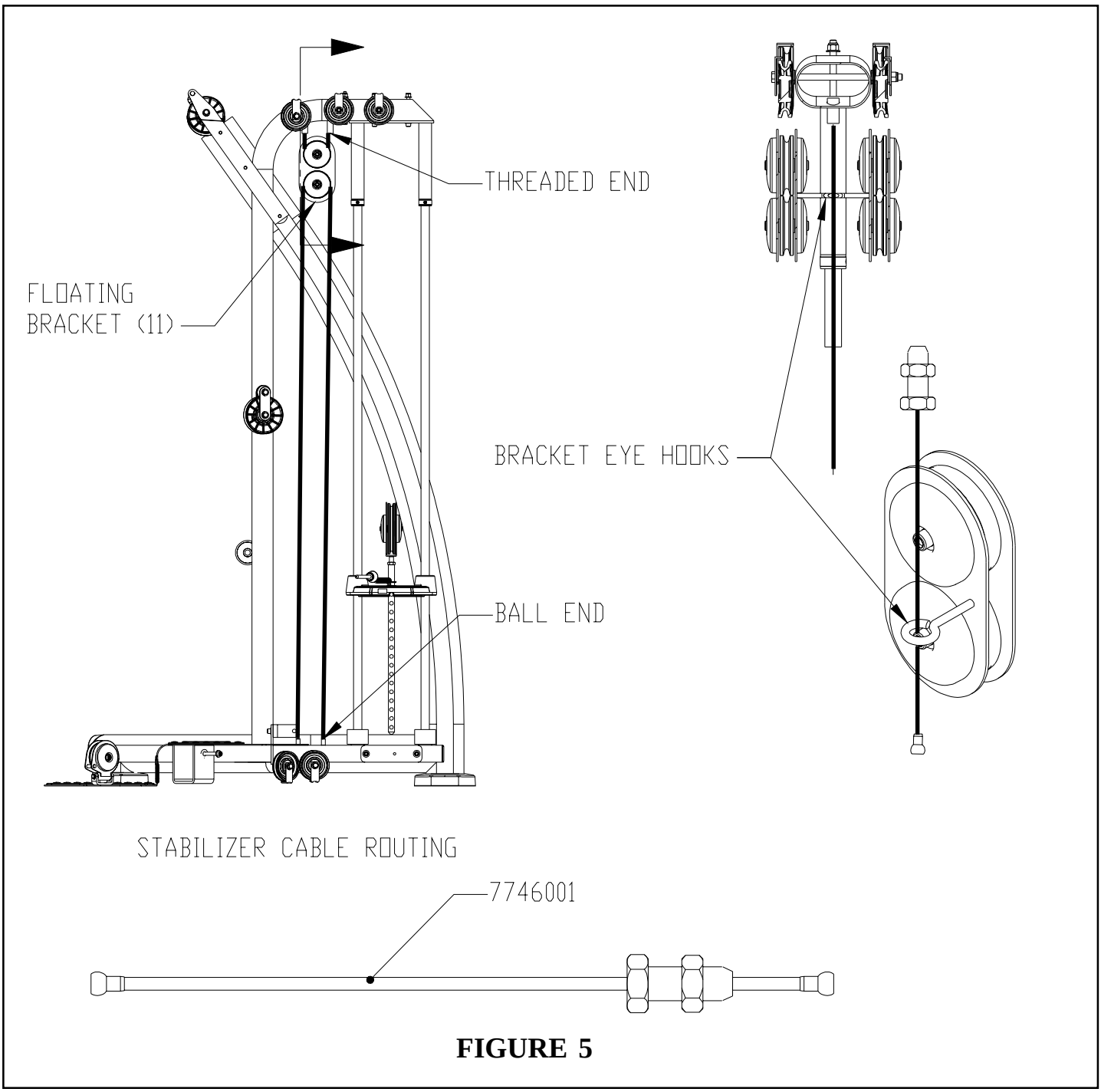


FIGURE 5

STEP 5:

- Insert ball end of GUIDE CABLE 7746001 (42) through eye hook on FLOATING PULLEY BRACKET (11), insert and hook ball end of cable into slotted bushing located at the bottom of frame.
- Screw threaded end of cable into the FRONT UPRIGHT (1) and loosely tighten cable by screwing JAM NUT to top of FRAME
- **REPEAT ABOVE PROCESS FOR OTHER GUIDE CABLE (42)**

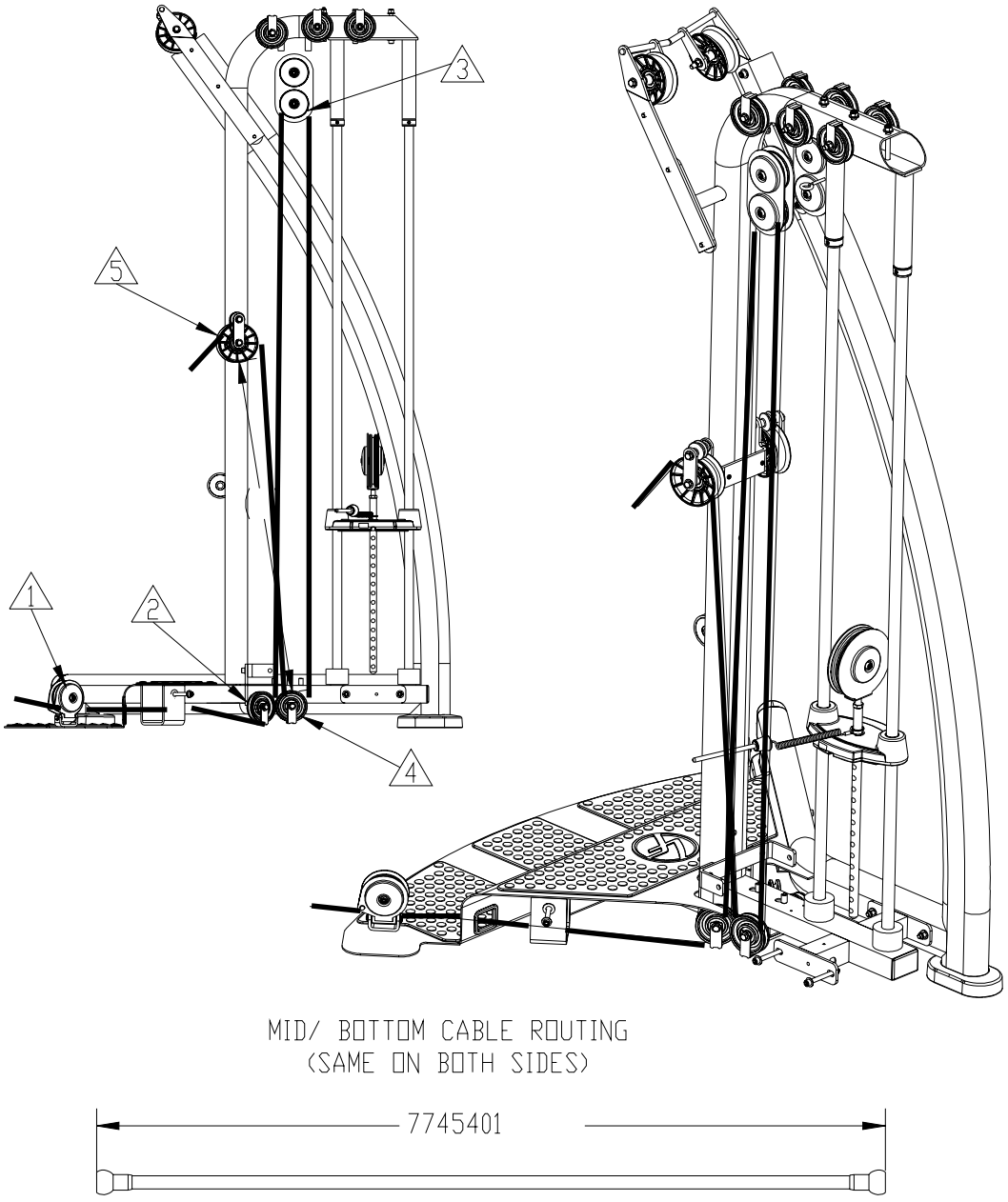


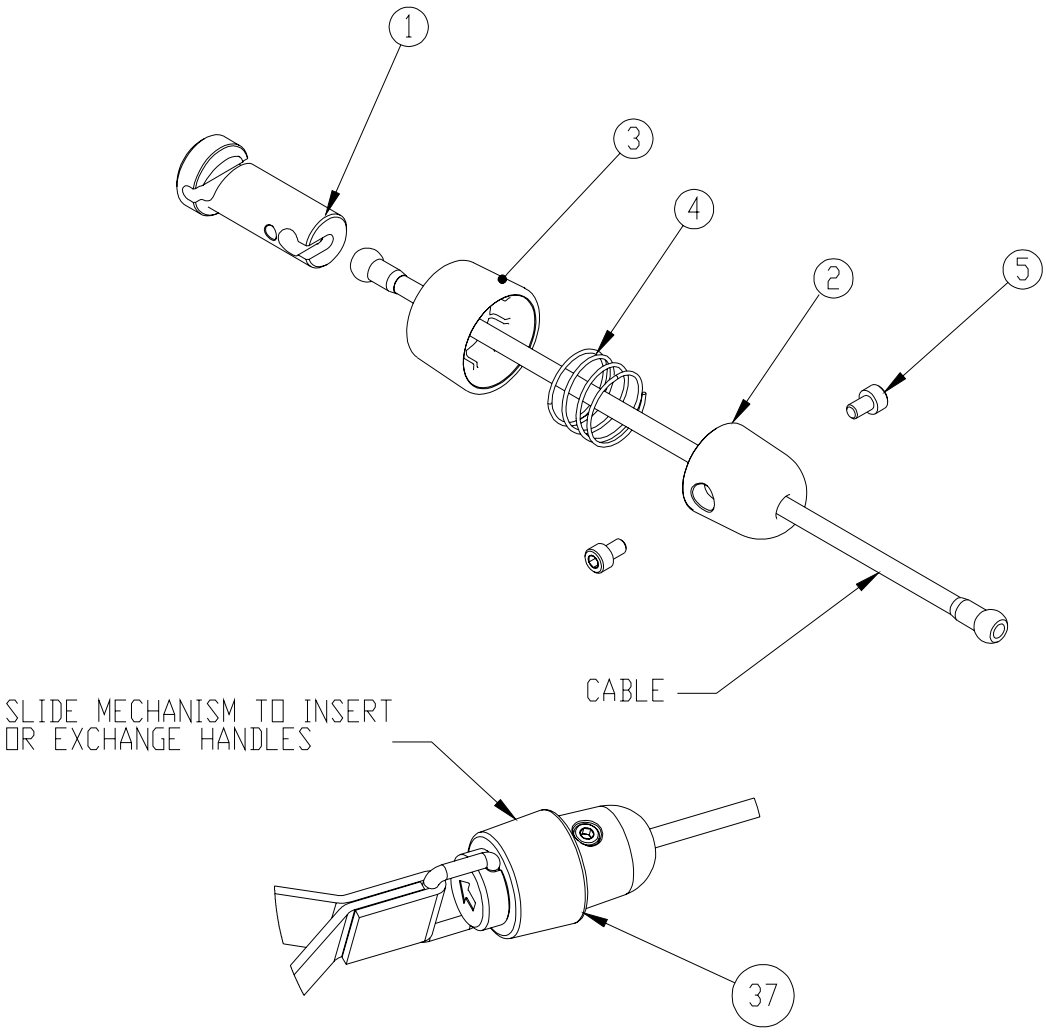
FIGURE 6

MU**ST DISASSEMBLE ONE END OF CABLE AND REASSEMBLY AFTER ROUTING (SEE FIG 7 PAGE 14)**

STEP 6:

- Insert ball end of LONG CABLE 7745401 (44) under pulley #1 and thru slot in BASE PLATFORM (2). Run cable underneath and up the back side of pulley #2. Then run cable up and around the front and down the back side of pulley #3. Run cable to back side of pulley #4 around and up the front side to the back side and over the top of pulley #5 and out to the front.

- **CABLE MUST BE INSERTED BETWEEN PULLEY AND PULLEY GUIDE AND MOVE FREELY**



FIGURE

STEP 7:

- **USE THIS ASSEMLY AT THE END OF EACH CABLE**
- Slide each item onto cable as follows: ITEM 1, ITEM 2, ITEM
- Slide entire assembly over ITEM 4 and secure by screwing IT

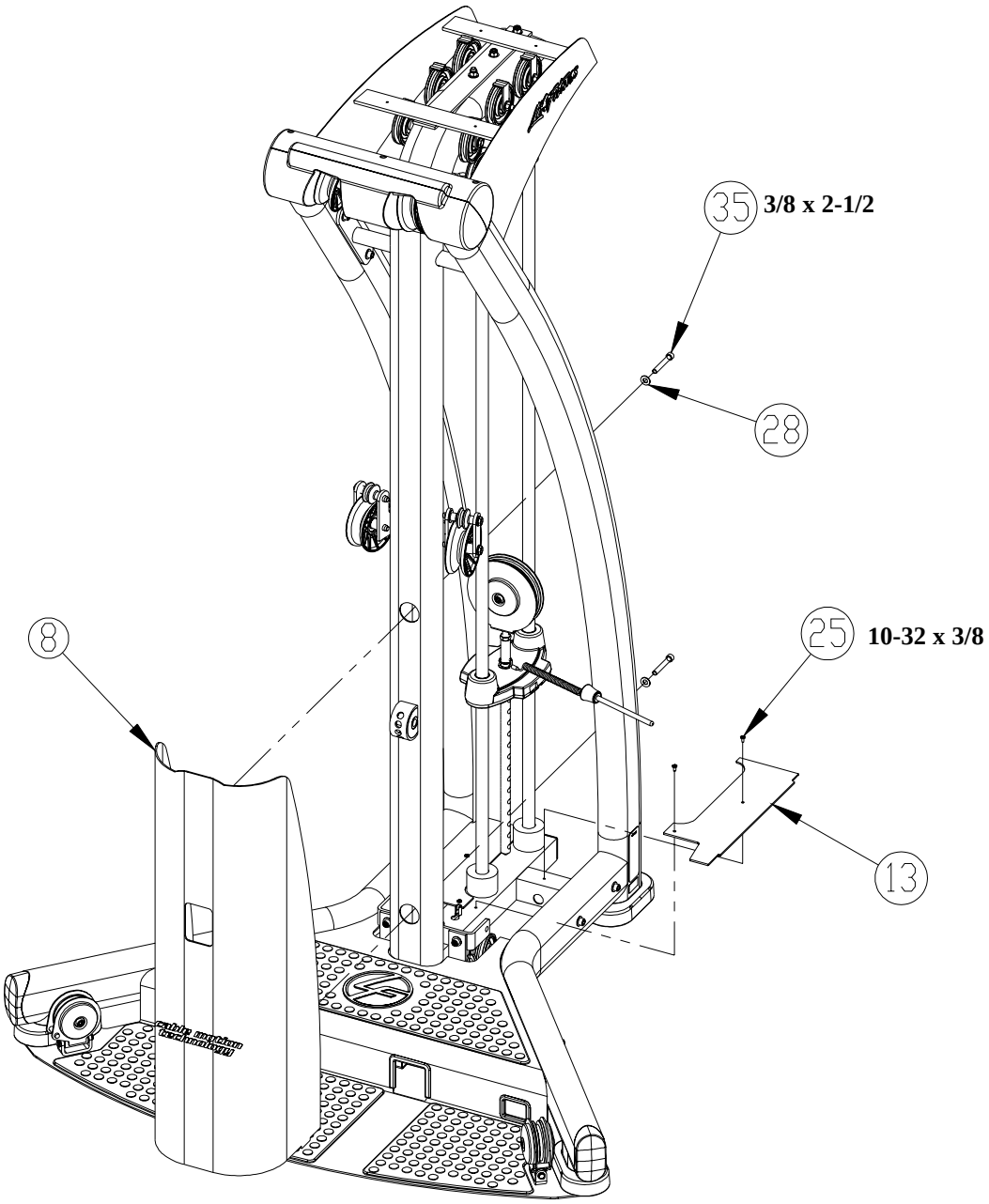


FIGURE 8

STEP 8

- Attach FRONT SHROUD (8) using two 3/8 X 2-1/2 SCREWS (35) and two 3/8 WASHERS (28)
- Attach REAR BOTTOM PLATE (13) using two 10-32 X 1/2 SCREWS (25)
- **SECURELY TIGTHEN CABLE GUIDES (REFER TO FIG 5, PAGE 11)**

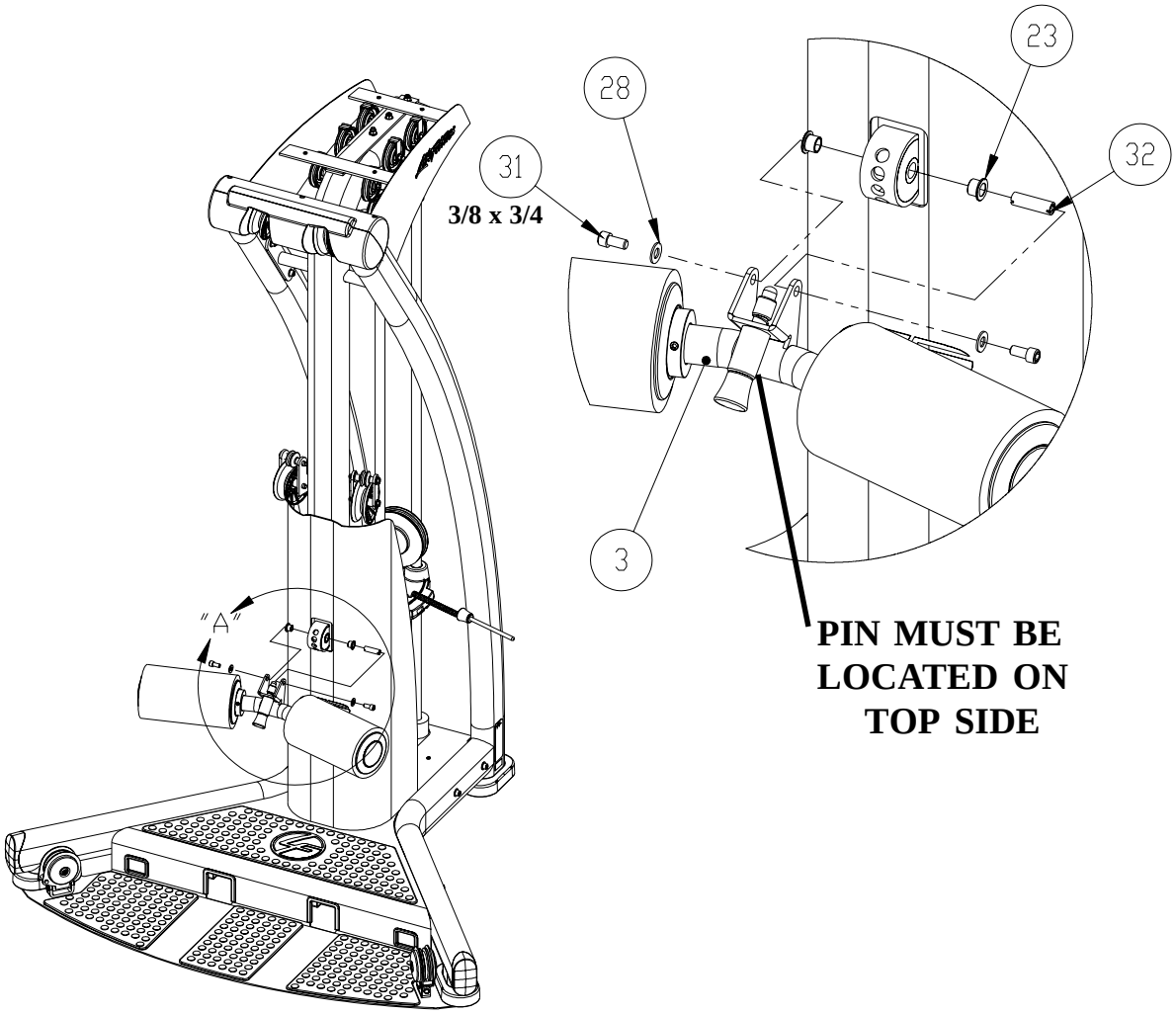


FIGURE 9

STEP 9:

- Pre-assemble two FLANGE BEARINGS (23) and SHAFT (32) into ADJUSTMENT HUB as illustrated
- Attach ROLLER PAD ASSEMBLY (3) to center hole ADJUSTMENT HUB using two 3/8 WASHERS (28) and two 3/8 X 3/4 BOLTS (31) and tighten **SECURELY.**

!! DO NOT OVERTIGHTEN SCREWS

INSTALL SCREW (25) BEFORE SCREWS (26)

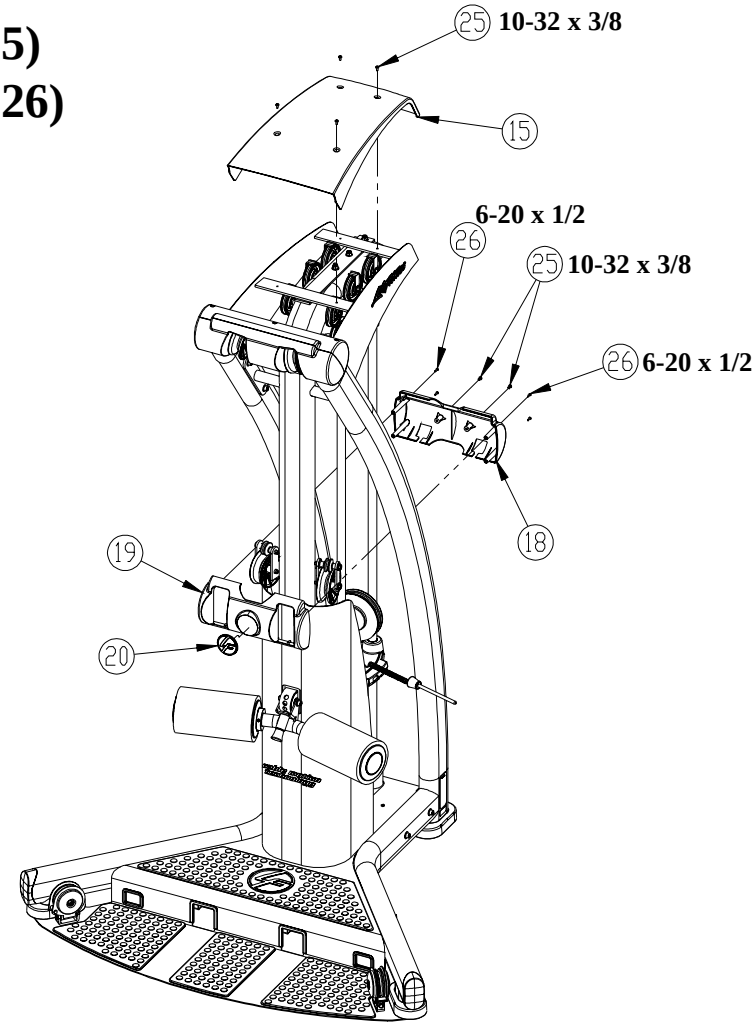


FIGURE 10

STEP 10:

- Attach TOP COVER (15) using four METAL SCREWS (25)
- Attach FRONT and BACK MID COVERS (18), (19) to each other using four PLASTIC SCREWS (26) as shown in illustration.
- Attach BACK MID COVER to FRONT UPRIGHT (1) using two METAL SCREWS (25)
- Finally align and stick MEDALLION (20) to front of MID COVER (19) as shown.

AVOID DAMANING PLASTICS COMPONENTS. DO NOT OVERTIGTHEN SCREWS INTO PLASTIC PARTS.

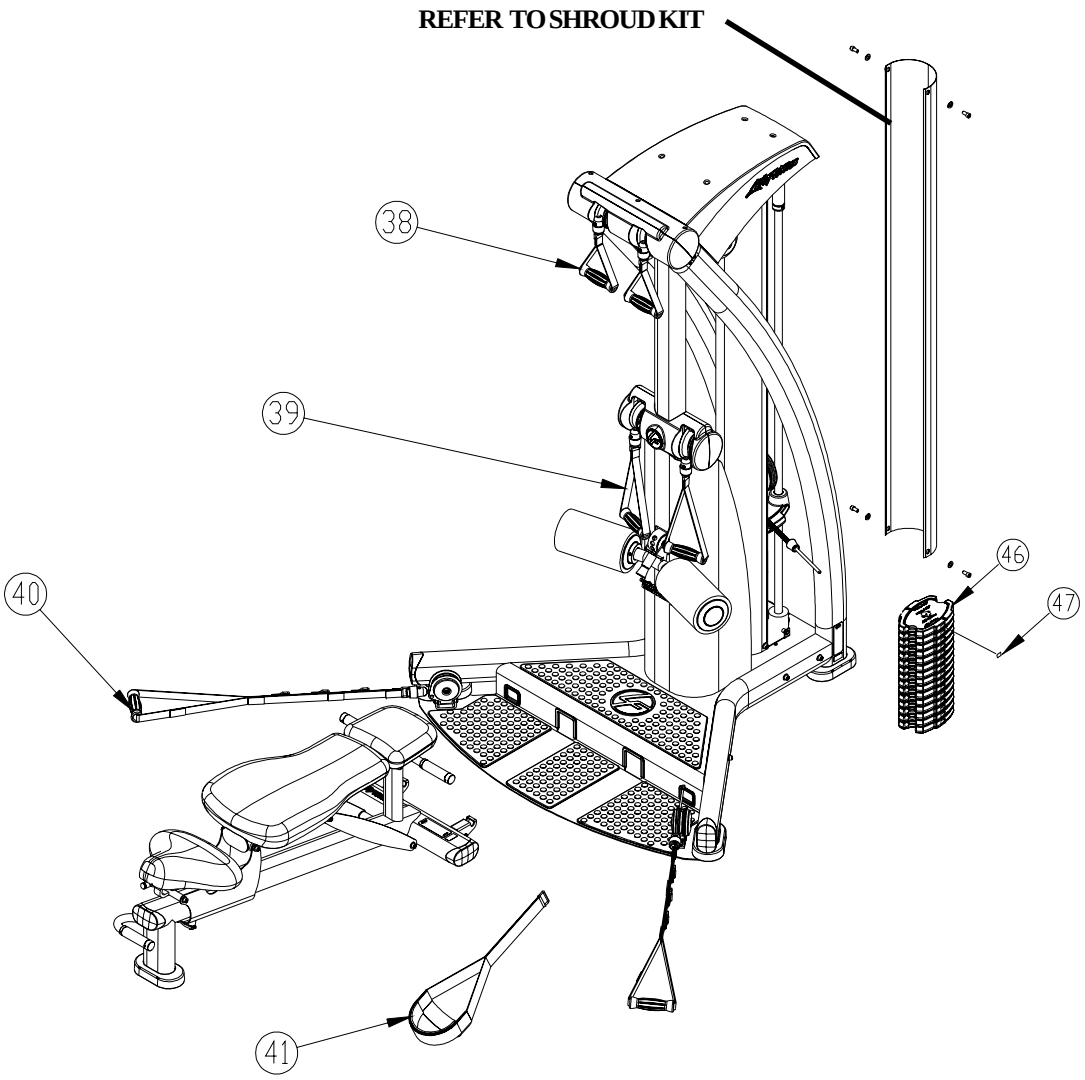


FIGURE 11

STEP 11:

- Lift HEAD PLATE ASSEMBLY and insert 15 or 20 WEIGHT PLATES (46).
- Apply WEIGHT STACK LABELS (47) starting with "1" on the HEAD PLATE and descending down.
- **REFER TO SHROUD ASSEMBLY GUIDE TO ASSEMBLY REAR SHROUD**
- Referencing step 7, push back on ITEM (3) at end of cable and attach SHORTER HANDLES (38) to top of frame
- Repeat process for attaching the ADJUSTABLE HANDLES (40) to the lower cable ends and the medium handles (39) to the middle ends.

NOTE: THIS IS THE HANDLE CONFIGURATION THAT IS USED FOR MOST EXERCISES REFER TO WALL CHART AND USER DVD.

- The FOOT STRAP (41) is to be attached to one of the mid section pulley cable ends for leg extensions and to one of the lower pulley cable ends for leg curl exercises.

MAINTENANCE

Please note:

* We recommend cleaning your product (pads and frame) on a regular basis, using warm soapy water. Touch-up paint can be purchased from your Life Fitness customer service representative at (800) 328-9714.(Outside of the U.S. and Canada, +1-847-288-3300)

* Inspect equipment daily. Tighten all loose connections are replace worn parts immediately. Failure to do so may result in serious injury

* Insure guide rods are lubricated. Lubricate every six months or as needed

*** PLEASE RECORD THE INFORMATION REQUESTED BELOW. IN THE EVENT YOU MAY NEED SERVICE YOU WILL BE ASKED FOR THIS INFORMATION. REMEMBER TO FILL OUT YOUR WARRANTY REGISTRATION CARD AND MAIL BACK.**

Important Customer Purchase Information:

Model #: _____

Serial #'s: _____

Date of Purchase: _____

Authorized Life Fitness Dealer Purchased from:

_____

Address: _____
Phone: _____

Salesperson: _____

Thank you for purchasing the Life Fitness FIT 1.0 CM GYM SYSTEM

CAUTION-PLEASE READ

There is a risk assumed by individuals who use this type of equipment. To minimize risk, please follow these rules:

1. Inspect equipment daily. Tighten all loose connections and replace worn parts immediately. Failure to do so may result in serious injury.
2. Do not allow minors or children to play on or around this equipment.
3. Exercise with care to avoid injury.
4. Consult your physician before beginning any exercise program.

WARRANTY INFORMATION

10 YEARS	STRUCTURUAL FRAME
1 YEAR	PILLOW BLOCKS, PULLEYS, WEIGHT PLATES AND GUIDE RODS
1 YEAR	CABLES
90 DAYS	UPHOLSTERY

PREVENTATIVE MAINTENANCE TIPS

Action	*DAILY*	*WEEKLY*	*QUARTERLY*	*BI-ANNUALLY*	*AS NEEDED*
CLEAN					
Upholstery	X				
Guide Rods					X
Hand Grips					X
INSPECT					
Visual Overall	X				
Cables		X			
Hardware			X		
Frame				X	
Hand Grips					X
LUBRICATE					
Guide Rods					X

Clean:

- Upholstery with mild soap and water.
- Guide rods with a cotton cloth.
- Hand grips with mild soap and water.
- Frame damage can be repaired with touch-up paint can be purchased from your LifeFitness customer service representative at (800) 351-3737

Inspect:

- Cables for wear or damage and proper tension (should not exceed 3/4" deflection.) Pay close attention at bends and attachment points.
- Hardware should be checked for looseness. Tighten as required.
- Frames should be inspected for wear or damage.
- Hand Grips should be checked for wear or damage

Lubricate:

- Lube the Guide Rods. Apply the lubricant to a cotton cloth, then run the cotton cloth up and down the guide rods as needed. Do not spray lubricant directly on the Guide Rods.

Thank you for purchasing the LifeFitness FIT 1.0 CM . If unsure of proper use of equipment, call your local LifeFitness distributor or call the LifeFitness customer service department at (800) 351-3737.

LIMITED WARRANTY

Life Fitness® FIT 1.0 CM

Life Fitness extends the following LIMITED WARRANTY to the original owner (proof of purchase required, keep your receipt with this manual) of the Life Fitness product. The Warranty terms apply to IN HOME and LIGHT INSTITUTIONAL USE ONLY.

1. LIMITED WARRANTY ON FRAME AND WELDS. If the frame of the Life Fitness product or a weld should crack or break, it will be repaired or replaced by Life Fitness at its option. Repaired or replaced parts are warranted for the remaining portion of the original warranty period. Terms: LIGHT INSTITUTIONAL USE: Original owner, ten (10) years.

2. LIMITED WARRANTY ON PARTS. If the following parts are defective in material or workmanship, Life Fitness will supply replacement parts: all bolts, nuts, washers, bearings, bushings, pulleys, thumbscrews, collars, cable retaining clips, adjustable pre-stretch slides, roller pad shafts, allen head bolts, weight selector pin, weight stack shaft, set screws, protector caps, adjustment chain, cotter pin, plunger, spring and knob. Replacement parts are warranted for the remaining portion of the original warranty period. Terms: LIGHT INSTITUTIONAL USE: Original owner, one (1) year.

3. LIMITED WARRANTY ON CABLES AND UPHOLSTERY. If the coated cables or upholstery are defective in material or workmanship, Life Fitness will repair or replace them, at its option. Repaired or replaced parts are warranted for the remaining portion of the original warranty period. Terms: LIGHT INSTITUTIONAL USE: Original owner, ninety (90) days.

4. DEFINITION OF APPLICATIONS: LIGHT INSTITUTIONAL USE refers to the product being used in an application where multiple users have access to the product with no more than six hours of continual use on a daily basis. Such usage can include applications such as municipalities, small personal training studios, specialty athletic training studios, multiple housing, corporate fitness facilities, hospitality.

5. CONDITIONS AND EXCEPTIONS. Any product misuse, abuse, negligence, alteration or modification without Life Fitness' written authorization, any attempt to repair by a person other than an authorized Life Fitness Service Center, any improper assembly or installation, accident, debris resulting from any construction activities on the premises where the product is located, rust or corrosion, failure on the Owner's part to use, operate and maintain the product as set out in the product's operation manual, or any other condition resulting from occurrences beyond the control of Life Fitness will void this Limited Warranty. THIS WARRANTY MAY VARY OR BE VOID (AT LIFEFITNESS' OPTION) FOR PRODUCTS SHIPPED OUTSIDE OF THE UNITED STATES.

6. REPLACEMENT AND REPAIR EXPENSES. Life Fitness will provide only replacement parts or repair under this warranty. The Owner is responsible for all other costs. Such costs may include, but are not limited to: a. labor charges for service, removal, repair or reinstallation of the Life Fitness product or any component part; b. shipping, delivery, handling and administrative charges for returning parts to Life Fitness; and c. all necessary or incidental costs related to installation of the replacement parts.

7. SHIPPING. If shipping by the Owners is deemed necessary (in sole discretion of Life Fitness), parts should be shipped in their original carton or equivalent packaging, fully insured with shipping charges prepaid. Life Fitness will not assume any responsibility for any loss or damage incurred in shipping.

8. CLAIM PROCEDURES. If service on your Life Fitness product is required during the warranty period, please contact our Customer Service Department at 1-800-328-9714 (U.S. and Canada) or +1-847-288-3300 (outside of U.S. and Canada) for instructions regarding returning or replacing parts. Please have available the following information: (i) the dealer's name; (ii) the date of purchase; (iii) the serial # (s) of your product(s) (the serial number location is called out on the final assembly drawing included with your assembly instruction); (iv) a description of the nature of the problem.

9. OWNER'S RIGHT. This Limited Warranty gives you specific legal rights. You may also have other rights, which vary depending on local law.

10. LIMITATION OF IMPLIED WARRANTIES. All implied warranties, except to the extent prohibited by applicable law, shall have no greater duration than the warranty period set forth above. There are no warranties which extend beyond the description in this Limited Warranty. Because local laws do not allow limitations on how long an implied warranty lasts, the above limitations may not apply to you.

11. DISCLAIMER. No other express warranty has been made or will be made on behalf of Life Fitness with respect to any Life Fitness product or the operation, repair or replacement of any Life Fitness product. Life Fitness shall not be responsible for injury, loss of use of the Life Fitness product, inconvenience, loss or damage to personal property, whether direct or indirect, and incidental or consequential damages, so the above limitation or exclusion may not apply to you.

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